



CRANKCASE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3850848	1	Longblock		GL/GS/Gi/GLi
			Bulletin P-21-0-11	P-21-0-11-EN	Longblock Guidelines, early 5.7L
1	3856692	1	Longblock		GSi
			Bulletin P-21-0-4	P-21-0-4-EN	Longblock guidelines, 5.7L
2	3854219	8	Piston kit, Standard		GL
	3856141	8	Piston, Standard		GS/Gi/GLi
	3855742	8	Piston, Standard		GSi
	3856142	X	Piston, 0.010 in. OS		GL/GS; 0.25 mm
	3854221	X	Piston kit, 0.030 in. OS		GL; 0.76 mm
	3856143	X	Piston, 0.030 in. OS		GS/Gi/GLi; 0.76 mm
	3855743	8	Piston, 0.50 mm OS		GSi; 0.020 in.
3	3855740	8	· Piston ring kit, Standard		GSi
	3855741	X	· Piston ring kit, 0.50 mm OS		GSi; 0.20 in.
	3853960	8	· Piston ring kit, Standard		GL/GS/Gi/GLi
	3853961	X	· Piston ring kit, 0.030 in. OS		GL/GS/Gi/GLi; 0.76 mm
4	3853113	2	Locating pin, Flywheel housing		Gi/GLi/GSi
	3855969	1	Pin, Flywheel housing		
5	3856162	1	Camshaft bearing kit		
6	3855998	1	Retainer		Gi/GLi/GSi; not shown
7	3853172	2	· Screw, Camshaft retainer		Gi/GLi/GSi
8	3852100	8	Core plug, Engine block		
9	3853209	1	Core plug, Rear camshaft bearing		
10	3852471	3	Plug, Engine block		
11	3853208	3	Cap plug, Oil gallery, front		
12	3853114	4	Locating pin, Cylinder head		
13	3855972	1	Pin, Timing cover		
15	3856146	5	Stud, Bearing cap		
16	3853214	10	Screw, Bearing cap		
	3856140	1	Pin, Bearing cap		
17	3856154	1	Main bearing kit		
	3856155	X	Main bearing kit, 0.010 in. US		0.25 mm
	3856156	X	Main bearing kit, 0.020 in. US		0.51 mm
18	3855820	1	Housing, Rear oil seal		
19	3853202	2	Stud, Oil pan		
20	3852656	1	Gasket, Rear oil seal housing		Part of engine gasket kit
21	3852657	1	Seal, Rear		Part of engine gasket kit
	3856925	1	Housing, Rear oil seal		
22	3853203	2	Screw, Rear oil seal		
23	3853204	2	Screw, Rear oil seal		
24	3853206	1	Nut, Rear oil seal retainer		
25	3853205	1	Stud, Rear oil seal housing		
26	3856116	8	Rod bearing, Standard		
	3856117	X	Rod bearing, 0.010 in. US		0.25 mm
27	3853957	8	Connecting rod		
28	3853148	16	Nut, Connecting rod		
29	3853162	16	Screw, Connecting rod		
30	3853156	1	Crankshaft		
31	3853200	1	Pin, Flywheel		Gi/GLi/GSi
32	3852219	1	Valve, Oil filter bypass		
33	3850822	1	Hollow screw, Oil pan drain		
34	3852133	2	Screw, Oil filter adapter to engine		
35	3856594	1	Timing gear cover		Part of engine gasket kit
36	3855739	10	Grommet, Timing cover		
37	3852654	1	Gasket, Timing cover		
38	3853159	1	Camshaft		GL
	3856119	1	Camshaft		GS/Gi/GLi/GSi
39	3855972	1	Pin, Camshaft sprocket		
40	3852685	1	Chain, Camshaft timing		
41	3855736	2	Screw, Timing cover		
	3855737	6	Screw, Timing cover		
42	3856120	1	Reinforcement, Oil pan		Port
	3856121	1	Reinforcement, Oil pan		Stbd
43	3855112	1	Fitting, Oil pan drain		
44	3852689	1	Sprocket, Camshaft		

7797410 - - 0-0004

GR960010

Upd: 20 FEB 2006

CRANKCASE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
44	3856151	2	Washer, Bolt, camshaft sprocket		
45	3853958	1	Flywheel		
46	3855970	1	Gear ring, Flywheel		
47	3851981	1	Sealing washer, Fitting to oil pan		Part of engine gasket kit
48	3852489	1	Adapter, Petcock		
49	3852007	1	Washer, Retainer, oil pan drain		
50	3853168	4	Nut, Oil pan		GL/GS/Gi/GLi
	3856930	4	Nut, Oil pan		GSi
52	3853674	1	O-ring, Retainer, oil pan drain		Part of engine gasket kit
53	3855734	1	Vibration damper		
54	3853917	1	Rubber coupling		SX, DP-S
54a	3853273	6	Lock nut, Stud, flywheel		SX, DP-S
54b	3853274	6	Stud, Flywheel & coupler to crankshaft		SX, DP-S
54	855656	1	Vibration damper, Flywheel		290 DP
55	3852663	2	Key, Crankshaft balancer		
56	835482	3	Screw, Torsional damper to flywheel		
57	3852690	1	Sprocket, Crankshaft		
58	940097	3	Washer, Screw, damper to flywheel		290 DP
59	942336	3	Spring washer, Damper to flywheel		290 DP
60	3854494	2	Drain cock, Water drain, engine		Early
	3850802	2	Plug, Water drain, engine		Late
62	3852744	1	Baffle plate, Oil		
63	3856138	1	Gasket kit, Oil pan		Part of engine gasket kit
64	3856126	1	Oil pump screen		
65	3856140	1	Pin, Timing indicator		
66	3853800	1	Oil pressure sensor, Oil pressure		
	872064	1	Sender, Oil pressure, dual station		
	3855776	1	Adapter, Oil pressure sending unit		Not shown
67	3852595	14	Screw, Oil pan		
68	3853173	3	Screw, Camshaft sprocket		
69	3850249	1	Tube, Oil level gage		
	3852033	1	O-ring, Oil tube to fitting		Part of engine gasket kit
70	3852686	1	Oil pan		
71	3853199	1	Retainer, Oil pump shaft		
72	3853198	1	Shaft, Oil pump		
73	3853134	5	Nut, Oil deflector		
74	3853234	2	Screw, Oil pump		
75	3850474	1	Oil dipstick		
76	3856125	1	Oil pump		
77	835440	1	Oil filter		
			Bulletin P-21-7-1	P-21-7-1-EN	Oil Filters, GM gas engines
78	3850660	1	Fitting, Adapter, oil pressure switch		
79	3850490	1	Fitting, Drain, knock sensor		Stbd
81	3852113	1	Gasket, Fuel pump plate		Part of engine gasket kit
82	3852053	2	Screw, Cover, fuel pump flange		
83	3853419	2	Screw, Cover, fuel pump flange		
84	3852215	1	Switch, Oil pressure		
85	3852503	1	Elbow, Oil pressure sender to adapter		
86	3855776	1	Adapter, Oil pressure sending unit		
87	941909	6	Spring washer, Flywheel to crank		290 DP
88	3856130	6	Screw, Flywheel to crank		290 DP
	3850418	1	Cover, Fuel pump flange		TBI; not shown
	3853266	1	Screw, Flywheel hsg to engine		GL/GS; port; not shown
	3855972	2	Pin, Oil pump location		Not shown
	3852158	1	Lock strap, P/S hoses to dipstick tube		GL/GS; port; not shown
	3856153	1	Gasket kit, Lower engine		Not shown